

Remove the front bumper (this operation requires two people).

REFITTING

Proceed in the reverse order to removal.

Carry out a function test.



Repair-50x05x02-01x37-1-29-1.xml



XSL version : 3.02 du 22/07/11

FRONT BUMPER: STRIPPING-REBUILDING

Special tooling required

Set of trim removal levers.

Car. 1363



parts always to be replaced:



[front bumper rivet](#)

[Front bumper clip](#)

Location and specification (tightening torques, parts always to be replaced, etc.)[\(see 55A, Exterior protection, Front bumper assembly: Exploded view\)](#) .

STRIPPING

1. STRIPPING PREPARATION OPERATION

Position the vehicle on a two-post lift [Vehicle: Towing and lifting](#) .

Remove:

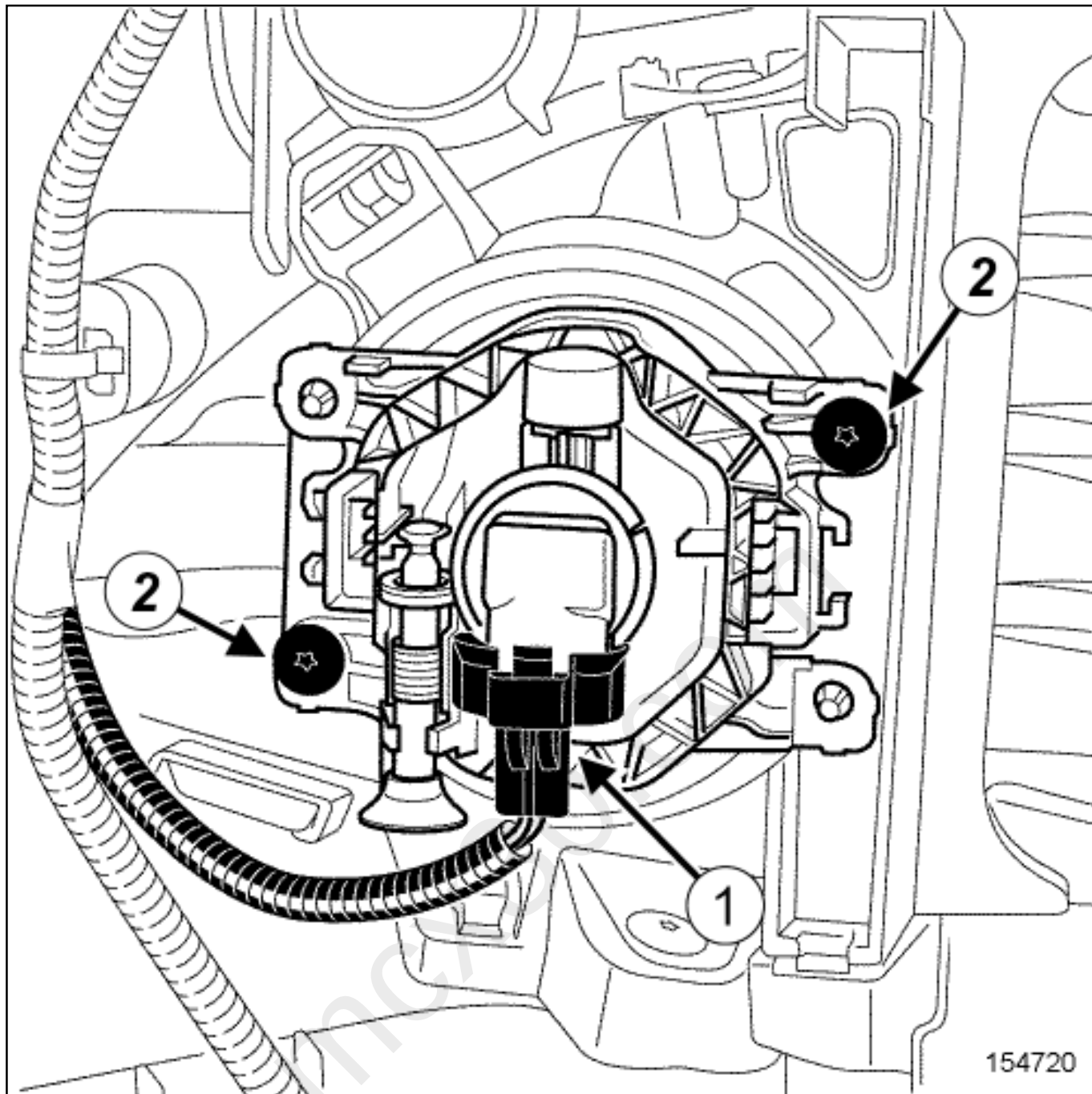
- the front wheels [Front hub carrier assembly: Exploded view](#) ,
-

the front section of the front wheel arch liners [\(see 55A, Exterior protection, Exterior body front trim assembly: Exploded view\)](#) ,

■

the front bumper [\(see 55A, Exterior protection, Front bumper assembly: Exploded view\)](#) .

2. STRIPPING OPERATION

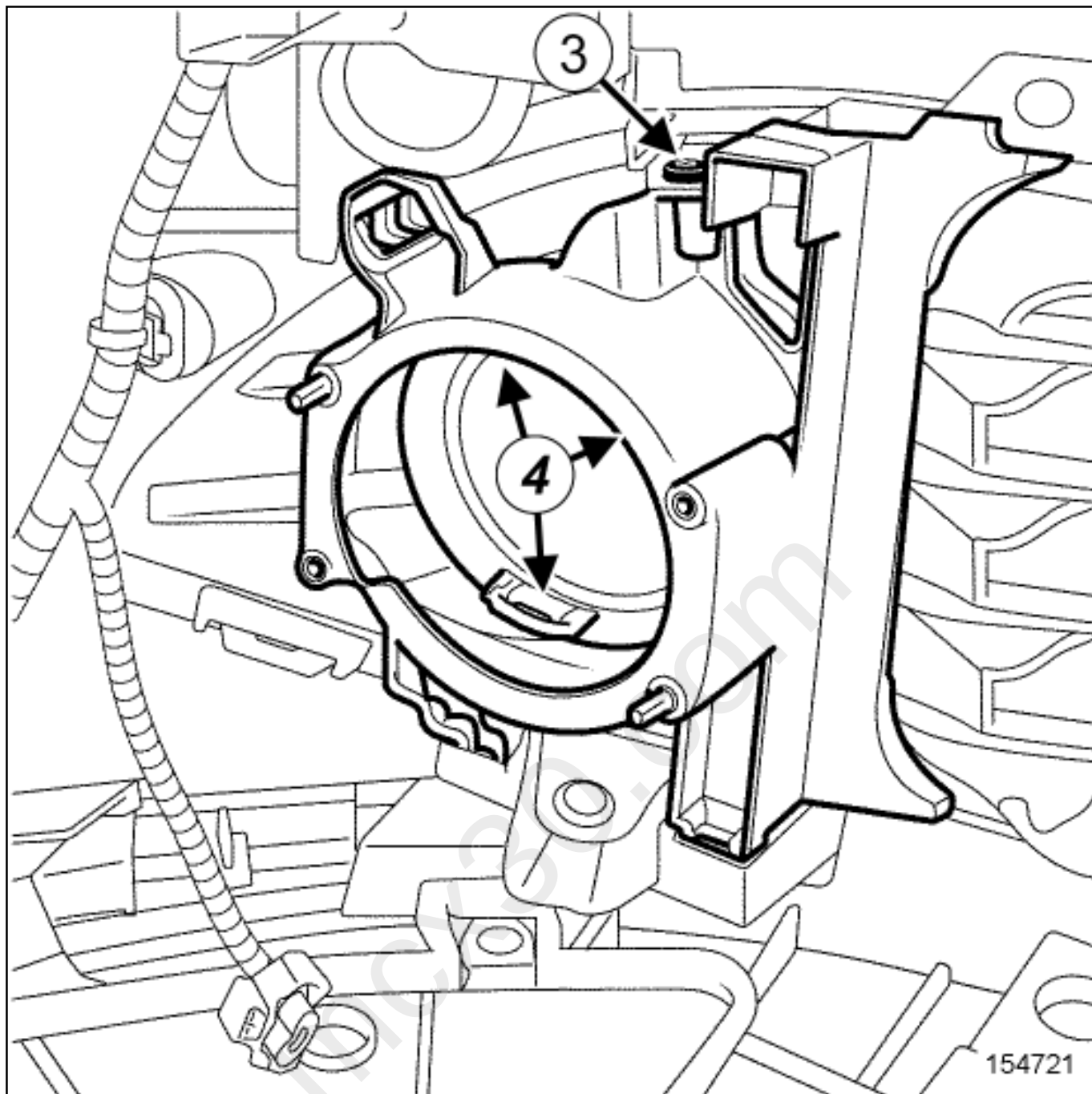


Disconnect the fog light connector(1) .

Remove:

- the fog light screws(2) ,

- the fog light.

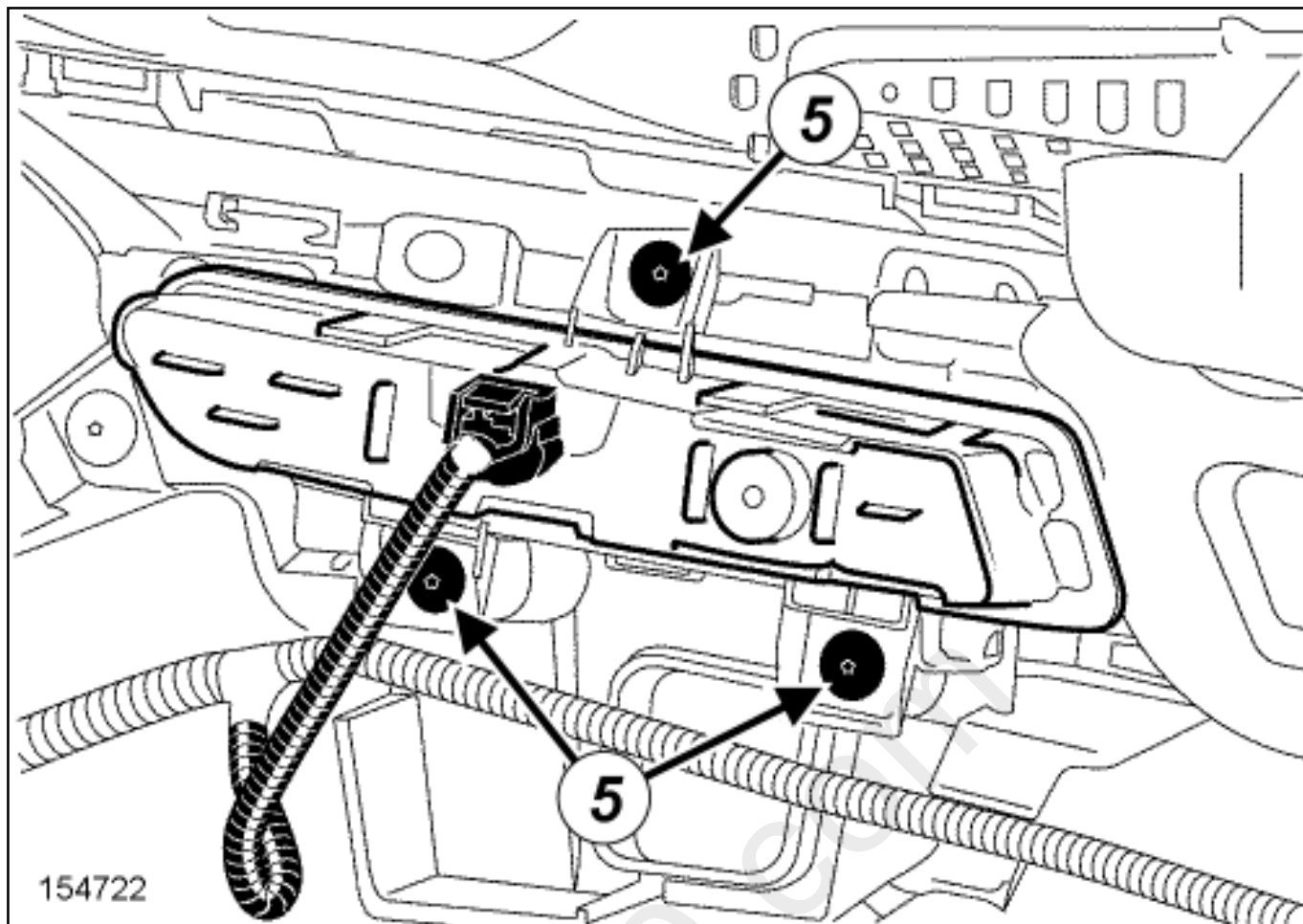


Remove the fog light mounting screw(3) .

Unclip:

the fog light mounting,

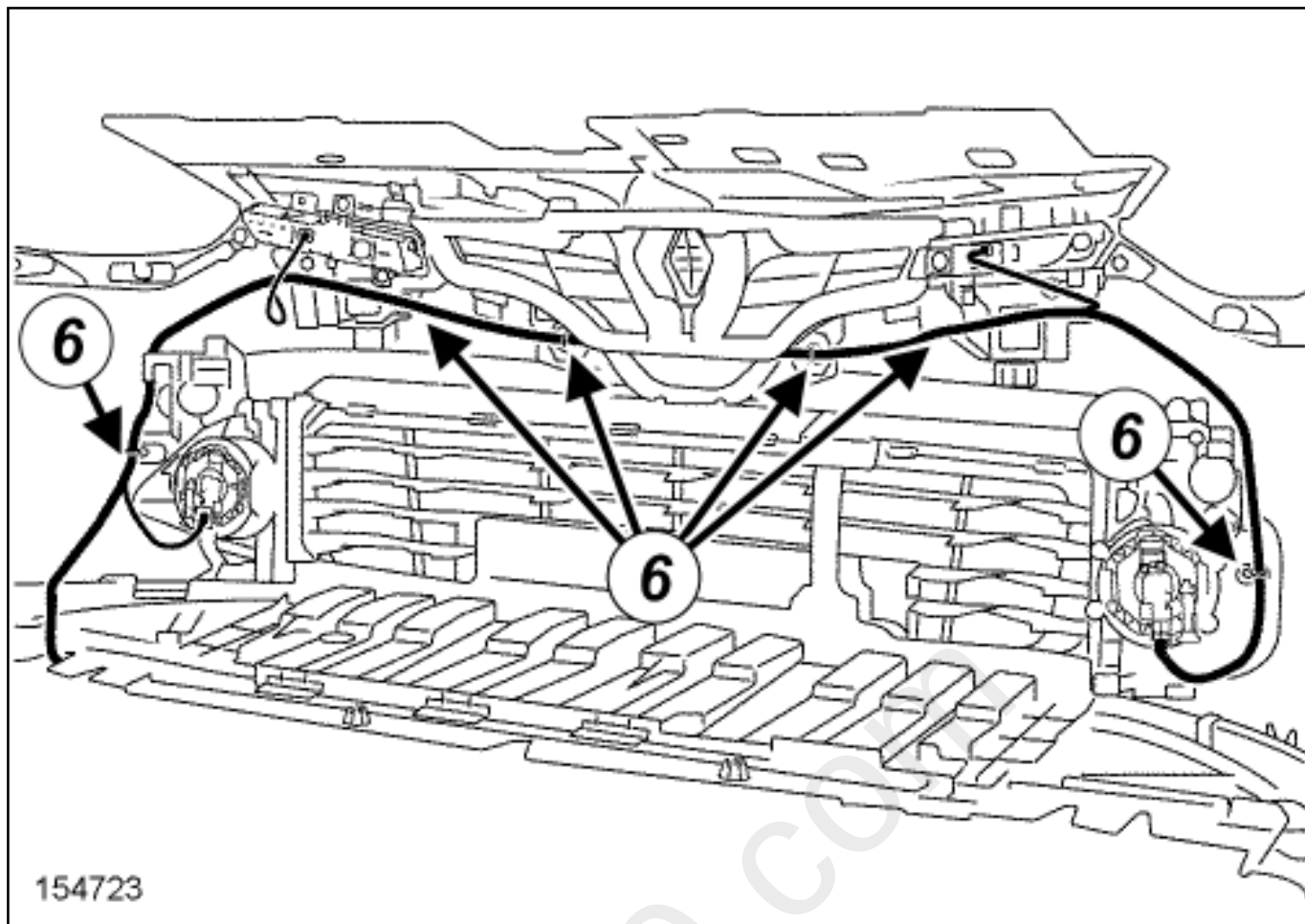
the fog light trim piece at(4) .



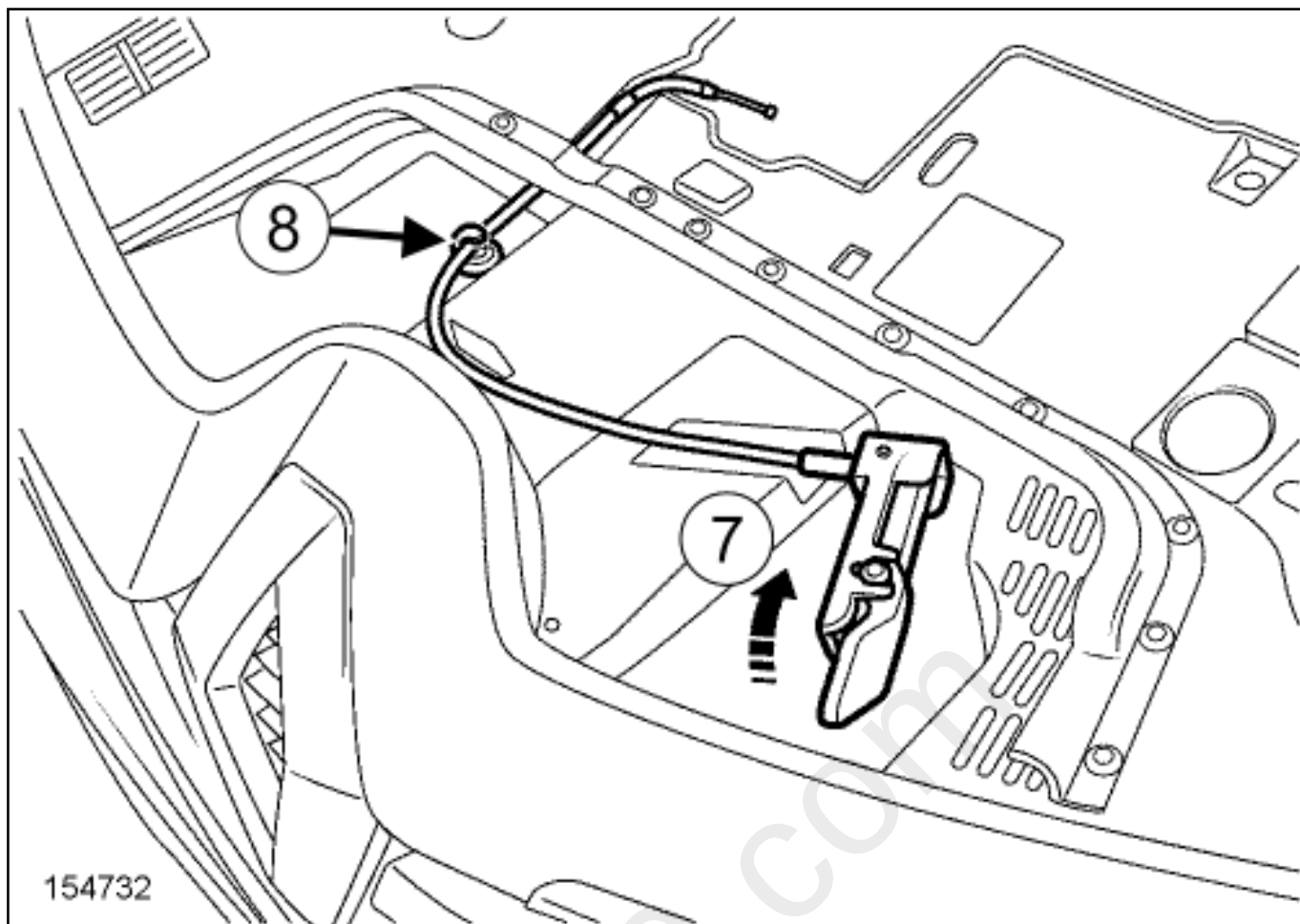
Disconnect the daytime running lights connector.

Remove:

-
- the daytime running lights screws(5) ,
- the daytime running lights.



Unclip the front bumper wiring at(6) .



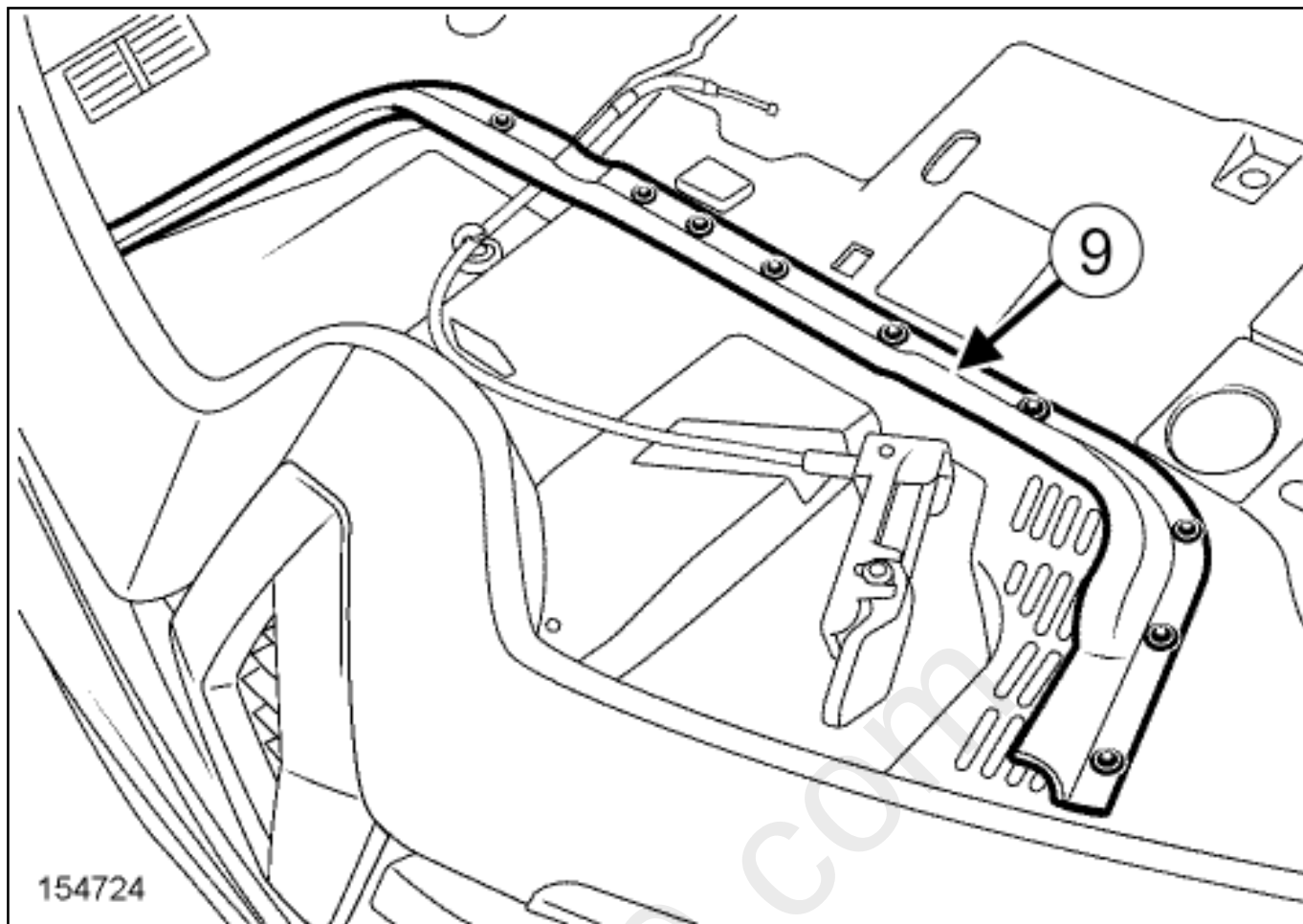
Unclip:



the bonnet release control(7) ,

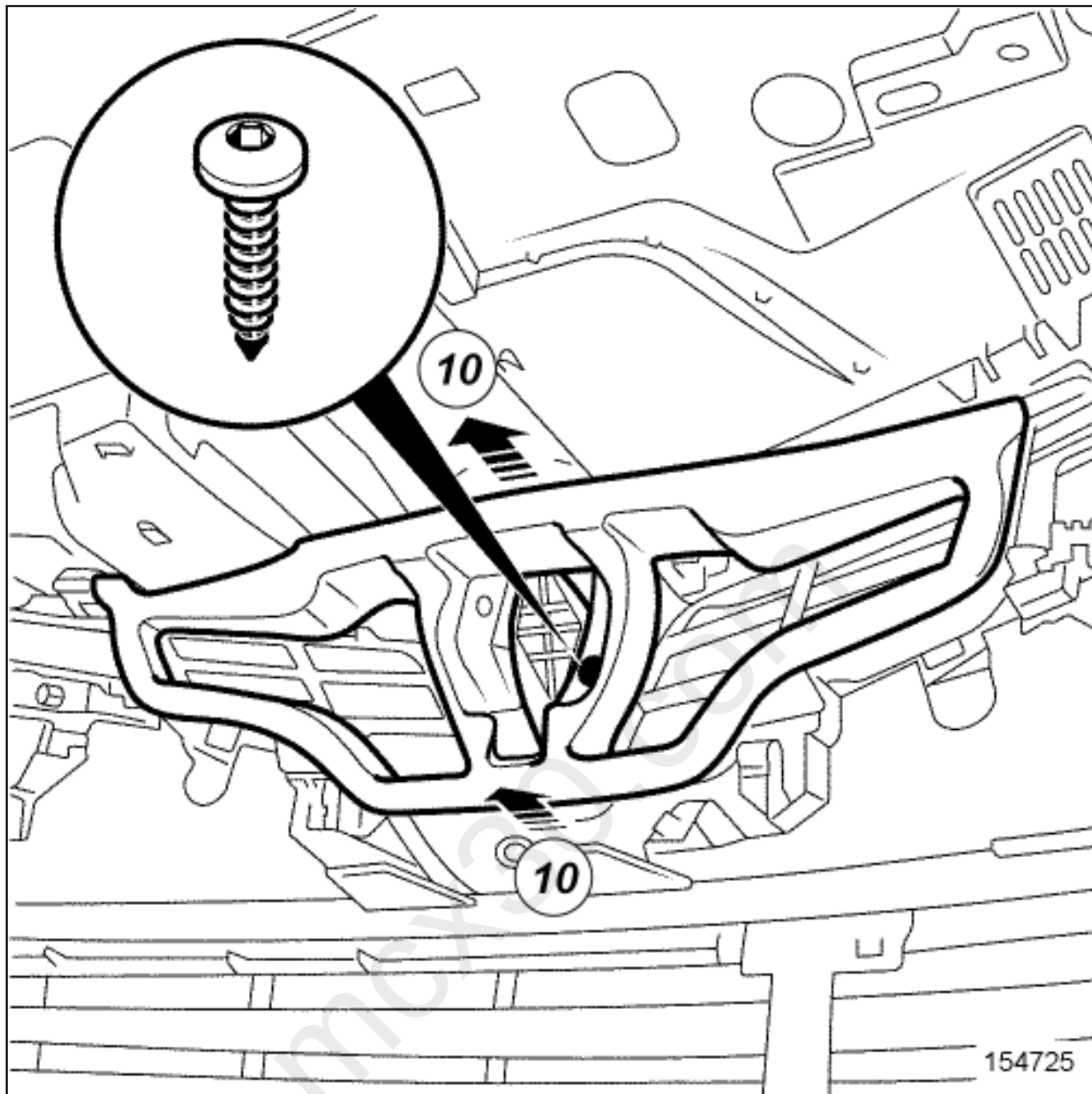


the bonnet opening cable at(8) .



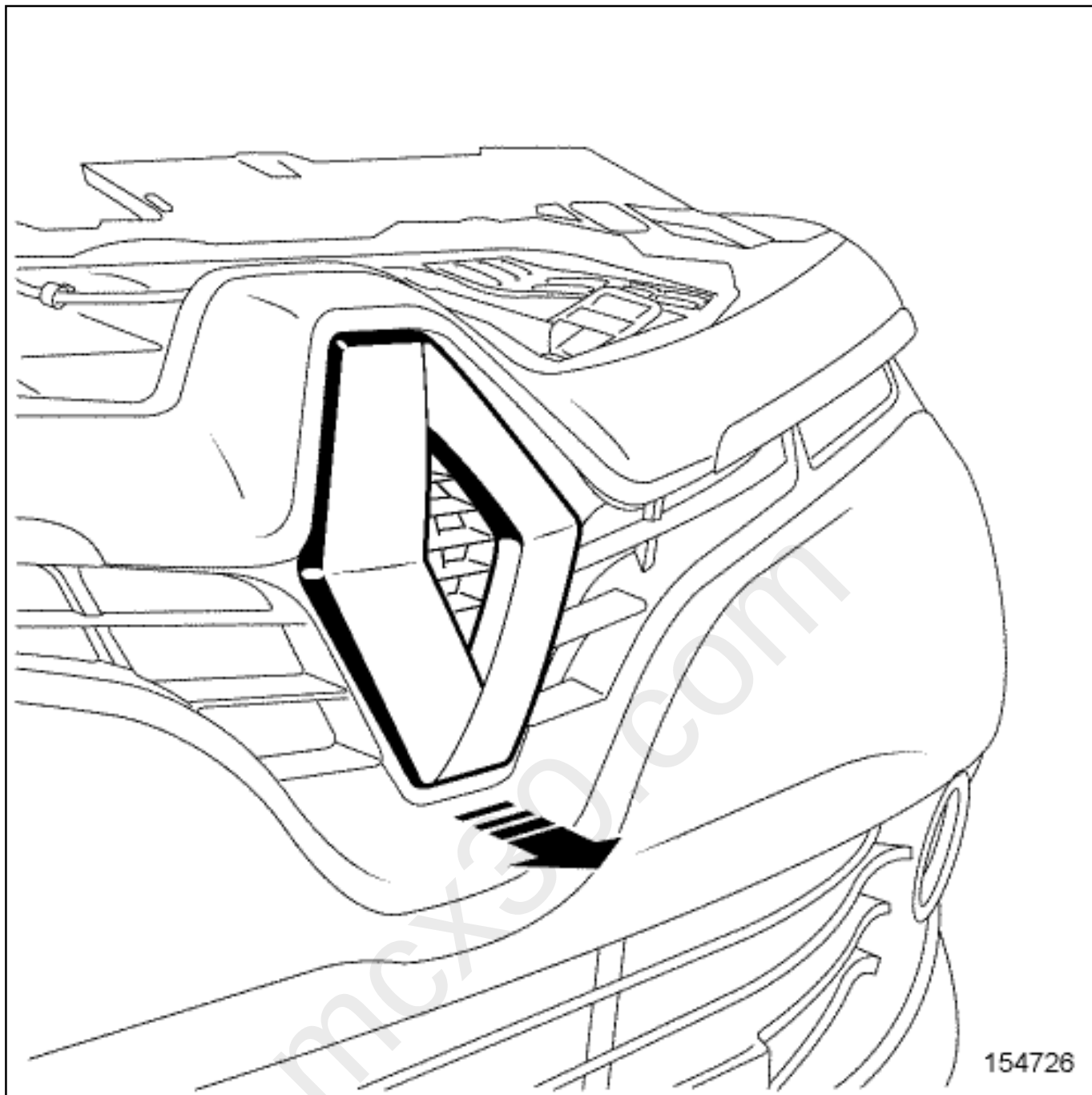
Unclip the pins from the bonnet seal using the toolSet of trim removal levers.([Car. 1363](#)) .

Remove the bonnet seal([9](#)) .

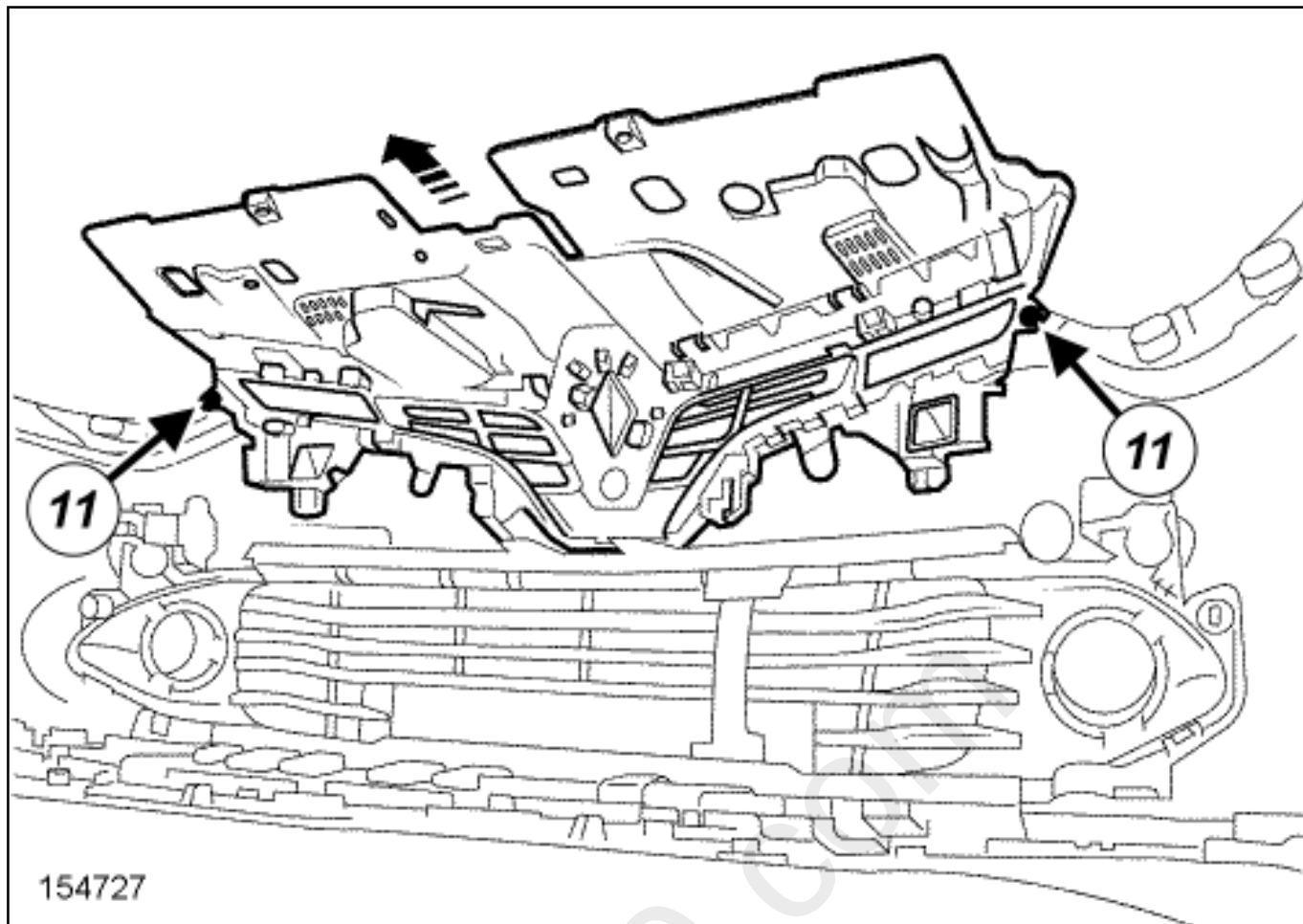


Remove the front bumper air inlet grille stiffener screw.

Unclip the front bumper air inlet grille stiffener at(10) .



Unclip the front badge following the direction of the arrow using the toolSet of trim removal levers.
(Car. 1363) .



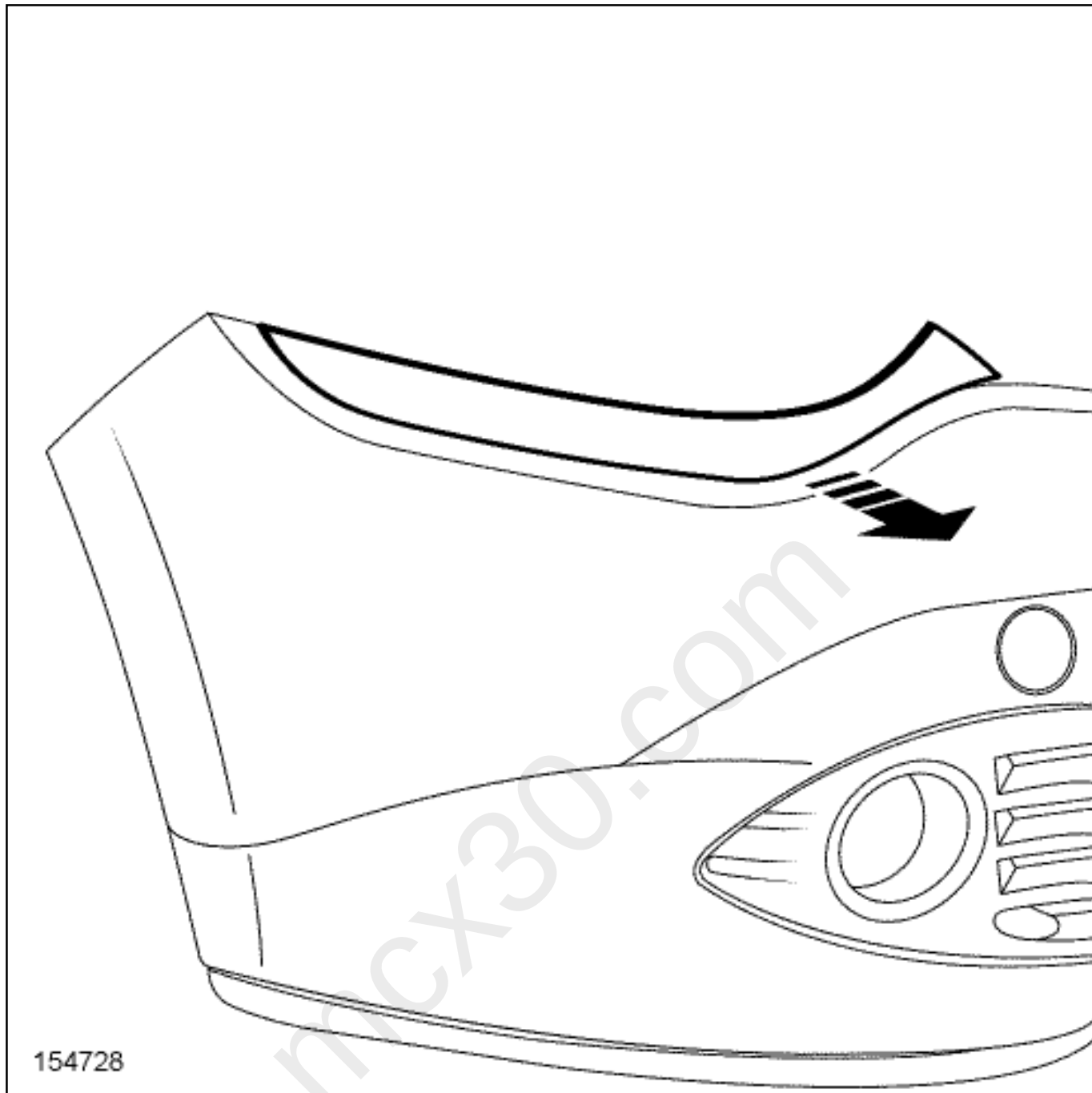
Remove the rivets(11) from the front bumper air inlet grille.

Unclip the front bumper air inlet grille.

Unclip [\(see 55A, Exterior protection, Front bumper assembly: Exploded view\)](#) :

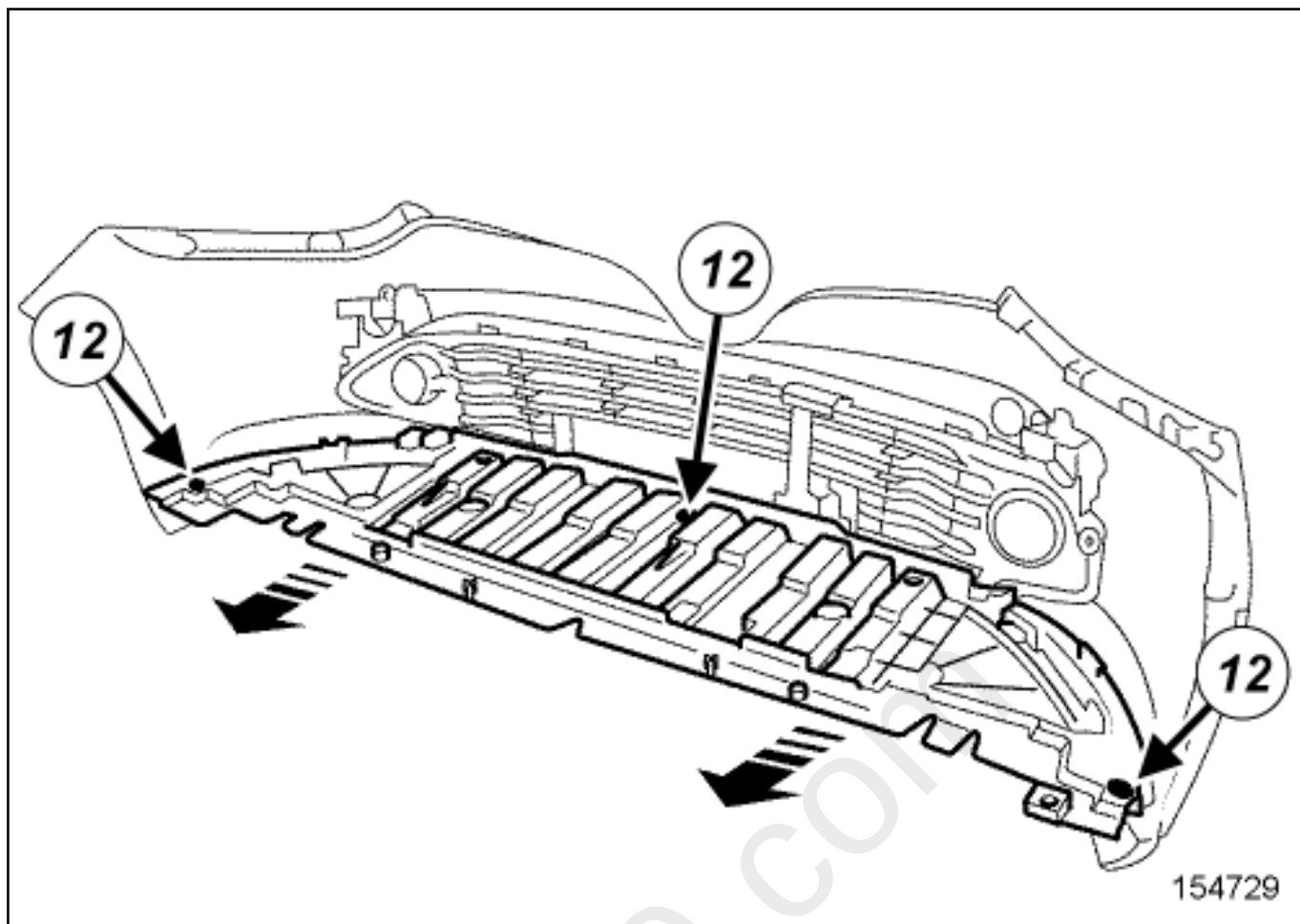
- the front bumper trims,

- the front bumper upper trim.



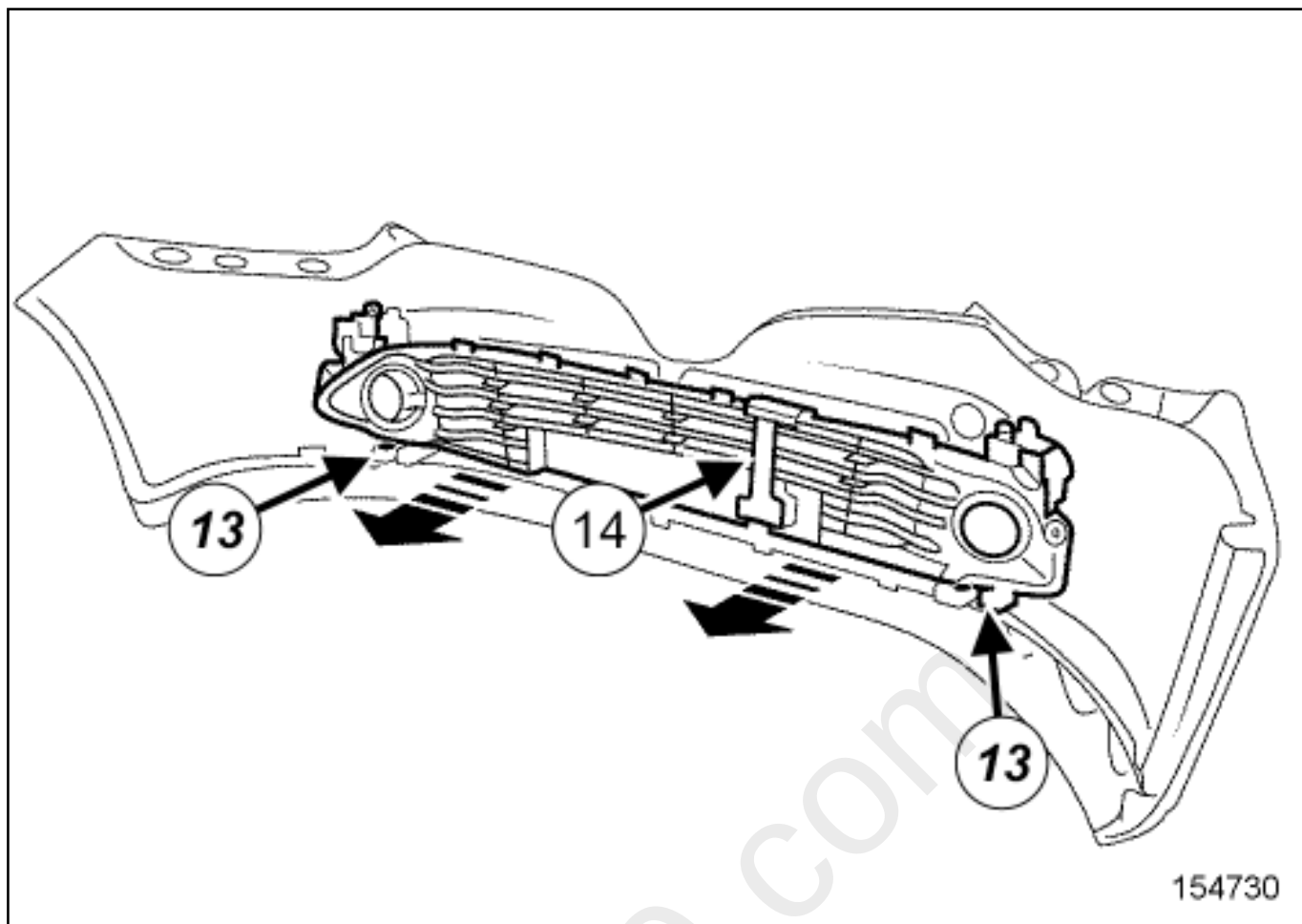
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Unclip the headlight cover.



Remove the rivets(12) from the front bumper lower diffuser.

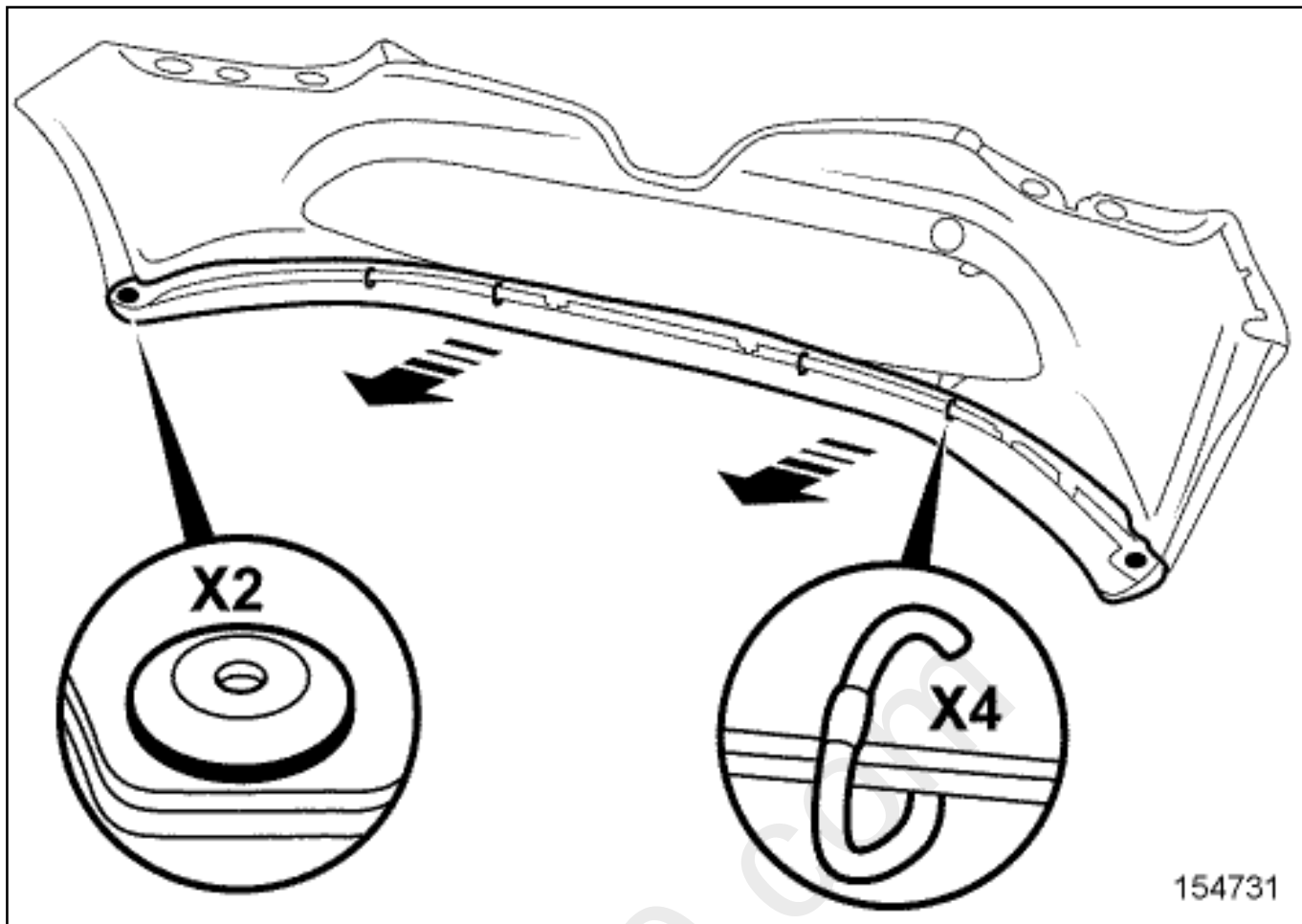
Unclip the front bumper lower diffuser.



Remove the rivets(13) from the front bumper lower grille.

Remove the front bumper lower grille.

Unclip the front bumper deflector lower trim(14) .



Cut the clips of the aerodynamic element.

Remove the rivets from the aerodynamic element.

Unclip the aerodynamic element.

REBUILDING

1. REBUILDING PREPARATION OPERATION

parts always to be replaced:



front bumper rivet

